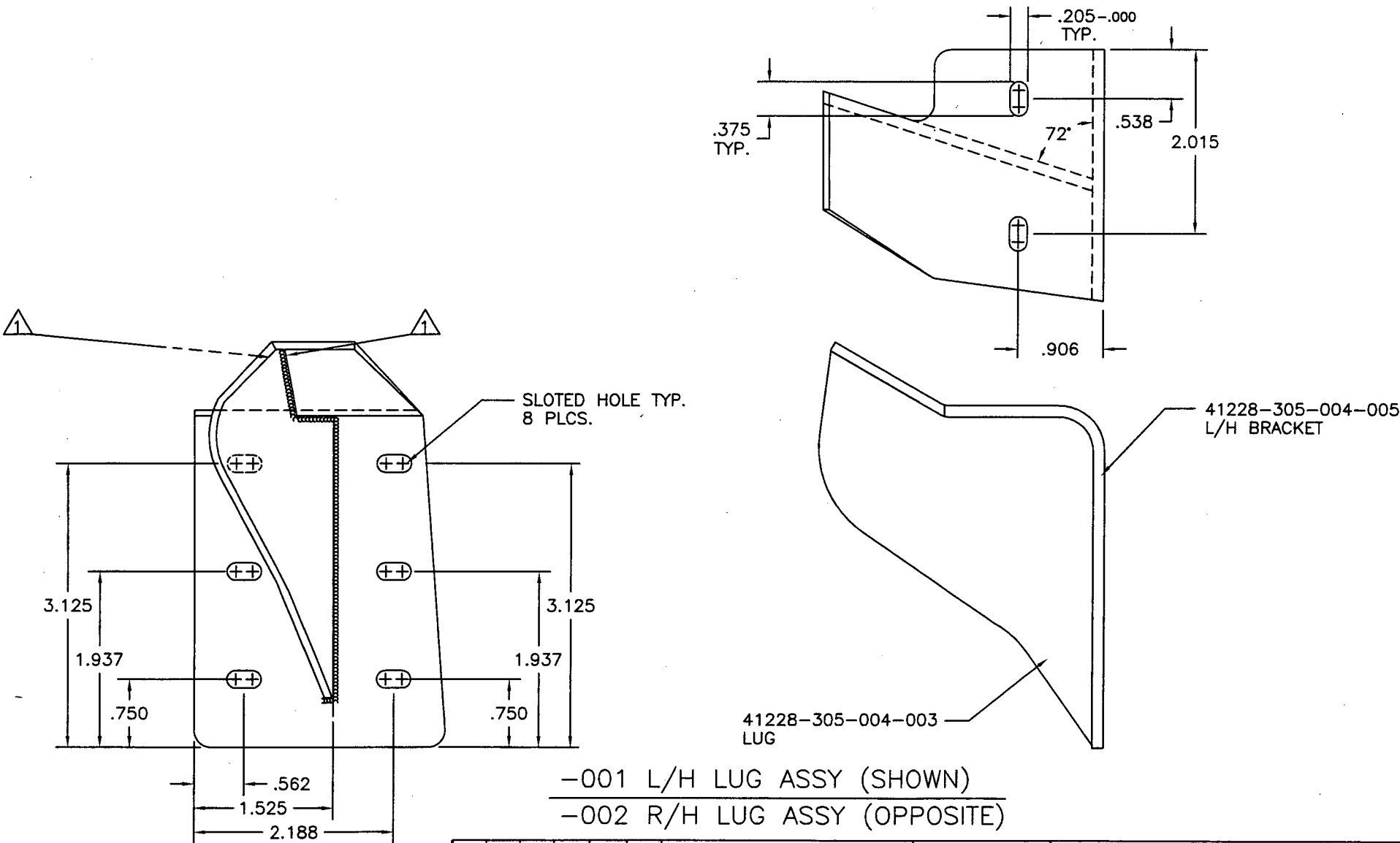


REVISION					
LETTER	DFTSMAN	DATE	DESCRIPTION	APPROVED	DATE
A	TAH	3/30/94	ADDED SLOTED HOLES TO -001 & -002 LUG ASSY.		
B	TAH	5/24/94	CHANGED LOCATION OFSLOTED HOLES		
C	TAH	10/28/94	GENERAL UPDATE		
D	DNN	6/14/05	INCORP. E.O. D-1: DIM. CHG. TO -004 & -005. MINOR CHANGE - FAR 21.95		

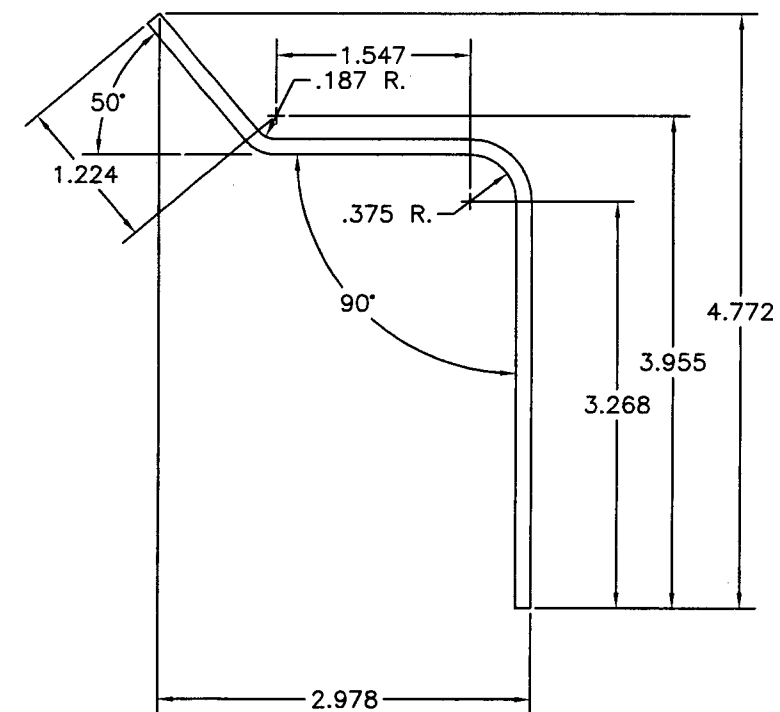
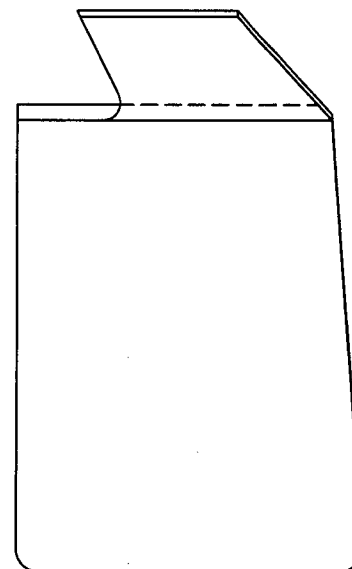
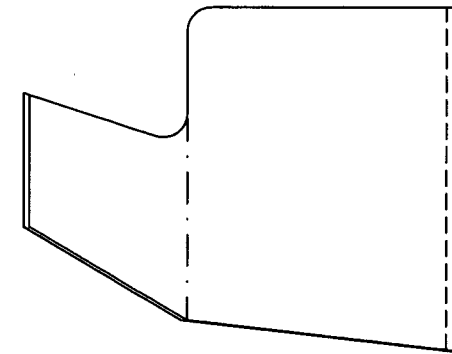
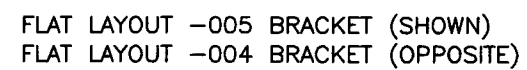


- 3 PAINT PER MIL-C-46168D COLOR AIRCRAFT GREEN.
 2 PRIME IN ACCORDANCE WITH ERA PROCESS SPECIFICATION ERA 4004.
 1 WELD IN ACCORDANCE WITH ERA PROCESS SPECIFICATION ERA 4001.

NOTES:

			1	1	41228-305-004-005	L/H BRACKET	3.8 x 6.0 x .125 MIL-S-18729 COND-N 4130			
			1	1	41228-305-004-004	R/H BRACKET	3.8 x 6.0 x .125 MIL-S-18729 COND-N 4130			
			1	1	41228-305-004-003	LUG	4.75 x 4.0 x .125 MIL-S-18729 COND-N 4130			
					41228-305-004-002	R/H ASSY				
					41228-305-004-001	L/H ASSY				
			-002	-001	PART NO.		NAME	STOCK SIZE	MATERIAL	MATL.SPEC.
			NO. REQ'D PER ASSY.		LIST OF MATERIAL					

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							CHECK			LUG, AFT ATTACHMENT	
						X. ± .1	STRESS				
						XX ± .03	PROJ. ENGR.			DWG. SIZE	C
						XXX ± .010	HEAT TREAT			SCALE	FULL
	-002	1	41228-305-005			ANGLES ± 1/2	FINISH	2/3	Era Helicopters LLC		DWG. NO.
	DASH NO.	REQ'D PER ASSY	NEXT ASSEMBLY		MDL				41228-305-004		REV.
									SHT 1 OF 3		D



41228-305-004-005 L/H BRACKET (SHOWN)
 41228-305-004-004 R/H BRACKET (OPPOSITE)

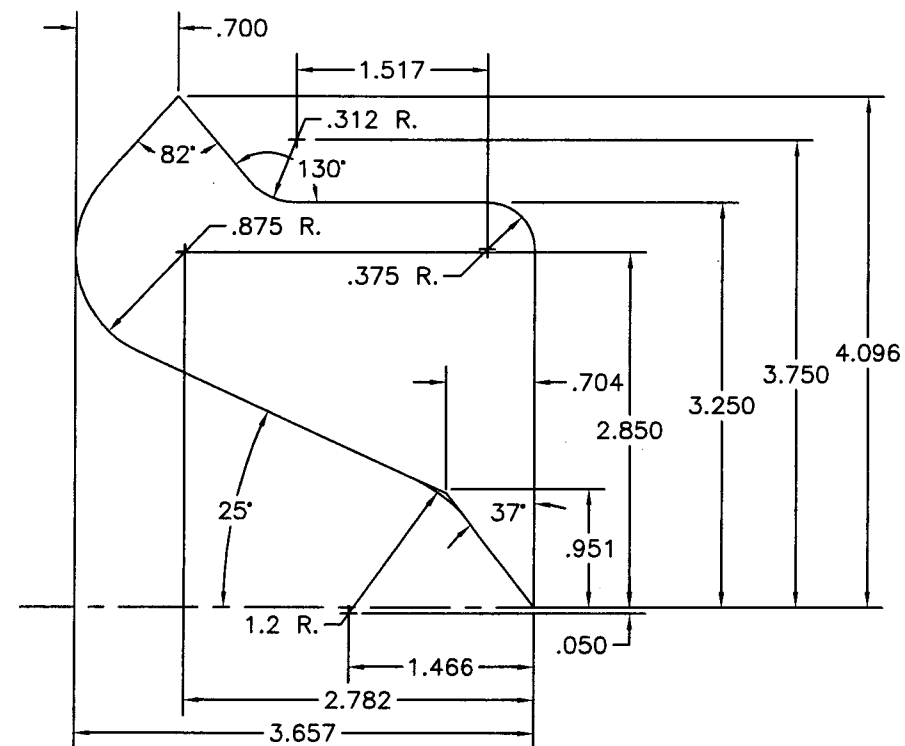
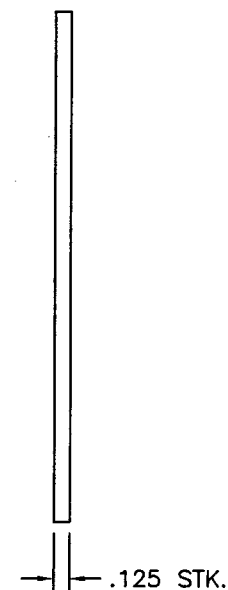
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Era Helicopters LLC

TITLE	LUG, AFT ATTACHMENT
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SIZE C	DWG. NO. 41228-305-004 SHT 2 OF 3
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REV.
D



41228-305-004-003 LUG

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Era Helicopters LLC

TITLE	SIZE	DWG. NO.	REV.
LUG, AFT ATTACHMENT	C	41228-305-004 SHT 3 OF 3	D